INTRODUCTION

MISSION STATEMENT

WE PARTNER WITH OUR CLIENTS TO SOLVE COMPLEX ENGINEERING CHALLENGES THROUGH EXPERIENCED PROFESSIONALS, ADVANCED ENGINEERING TOOLS, AND COLLABORATIVE PROJECT EXECUTION, DELIVERING SAFE, RELIABLE, AND SUSTAINABLE SOLUTIONS THAT CREATE LASTING VALUE.

MISF ENGINEERING

AN ENGINEERING, PROCUREMENT & FABRICATION SOLUTION PROVIDER.

MISF Engineering LLC, established in Texas, USA in August 2025, is an engineering, procurement, and fabrication (EPF) solutions provider supporting the oil & gas and related industries.

MISF Engineering brings together a multidisciplinary team of experienced engineers and designers to deliver comprehensive, high-quality engineering services throughout the full project lifecycle.

The company offers flexible and scalable engagement models tailored to client requirements, enabling efficient execution of projects while maintaining a strong focus on technical rigor, schedule adherence, and cost effectiveness.

Headquartered in Texas, MISF Engineering is positioned to provide world-class technical expertise and engineering support across upstream, midstream, and downstream oil and gas facilities.

INNOVATIVE ENGINEERING SOLUTIONS

INDUSTRIES WE SERVE

MISF
ENGINEERING
AN ENGINEERING, PROCUREMENT & FABRICATION SOLUTION PROVIDER.



OIL & GAS



PETROCHEMICAL INDUSTRIES



INDUSTRIAL REFRIGERATION



CHEMICAL PROCESS INDUSTRIES

INNOVATIVE ENGINEERING SOLUTIONS

AREAS OF ENGINEERNG/DESIGN SERVICES

PROCESS ENGINEERING SERVICES

GENERAL SERVICES

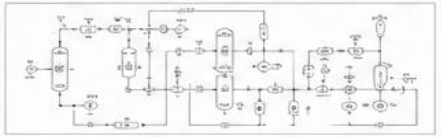
Project Definition and Scope Development
Define project objectives, process requirements and execution strategy.



Conceptual to Appropriation Cost Estimating
Accurate cost estimating at all project phases for informed decision making.



Piping and Instrument Diagram (P&ID) Development
Development of detailed P&IDs in compliance with industry standards.



Equipment and Instrument Specifications
Preparation of technical specifications for equipment and instrumentation.



Piping, Equipment and Instrument Layout & Detailing
3D layout, routing and detailing for efficient and constructible design.



Plant Debottlenecking and Process Optimization
Improve plant performance, capacity and reliability through engineering solutions.



DELIVERABLES

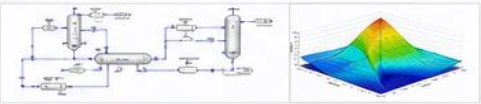
- Process Design Basis
- P&IDs and Drawings
- Equipment & Instrument Specs
- 3D Layouts & Models
- Cost Estimates & Reports
- Studies & Optimization Reports

PROCESS SIMULATION SERVICES

Advanced Process Simulations for Optimized Plant Performance

We provide reliable and accurate process simulation studies to support design, operability, troubleshooting and performance improvement.

Hydrocarbon Dew Point Control
Simulation and design for hydrocarbon dew point control systems.



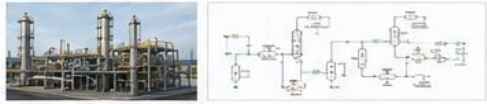
Dehydration Plants
Design and simulation of dehydration units for gas and liquid streams.



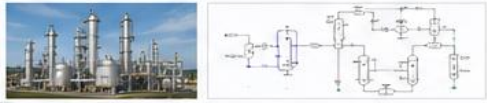
Gas Recovery Plants
Simulation and optimization of gas recovery and compression systems.



Gas Sweetening Plants
Design and simulation of amine and non-amine sweetening processes.



Scrubber Packages
Design and simulation of scrubber systems for gas and vent streams.



Separator Packages
Simulation and design of 2 & 3 Phase separators, Heavy crude separators & Test separators.



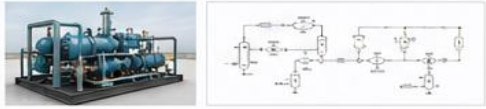
Tail Gas Clean-up Packages
Design and simulation of tail gas treating and recovery systems.



Chemical Injection Package
Design and simulation of chemical injection systems.



Industrial Refrigeration Systems
Design and simulation of refrigeration systems for industrial applications.



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INNOVATIVE ENGINEERING SOLUTIONS

AREAS OF ENGINEERNG/DESIGN SERVICES

Mechanical Engineering Services

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CORE ENGINEERING SERVICES

CODE CALCULATIONS
ASME BPVC VIII Div. 1 & 2



- Pressure Vessel Design
- Code Calculations
- Thickness Calculations
- Nozzle Analysis
- Compliance & Reports

ASME BPVC
BPVC VIII Div. 1 & 2

MECHANICAL DESIGN

- Mechanical Data Sheets
- Equipment Specifications
- Mechanical Equipment Lists
- Manual Valve Lists
- Specialty Items Lists

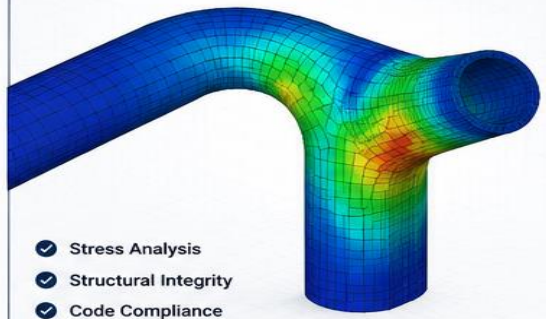


PROCUREMENT SUPPORT

- Process / Mechanical RFQ Packages
- Vendor Coordination
- Technical Bid Evaluation
- Vendor Drawing Reviews



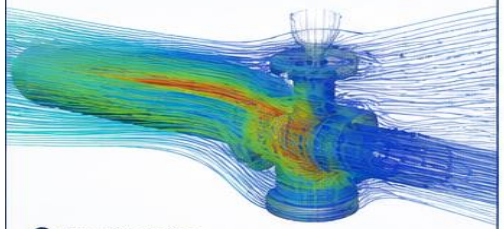
FINITE ELEMENT ANALYSIS (FEA)



- Stress Analysis
- Structural Integrity
- Code Compliance
- Failure Assessment

ANSYS

COMPUTATIONAL FLUID DYNAMICS (CFD)



- Flow Simulation
- Heat Transfer Analysis
- Pressure Drop Analysis
- Process Optimization

ANSYS Fluent

FITNESS-FOR-SERVICE (FFS) EVALUATIONS

API 579 / ASME FFS-1

- Damage Mechanism Evaluation
- Remaining Life Assessment
- Repair Options Assessment
- Fitness-for-Service Reporting



API 579 ASME FFS-1

PIPE STRESS ANALYSIS



- ASME B31.3 / B31.8 Compliant
- Static & Dynamic Analysis
- Stress Reports
- Support Optimization

CAESAR II

INDUSTRIES SERVED

- Oil & Gas Upstream, Midstream, Downstream
- LNG & Cryogenic Facilities
- Petrochemical & Chemical Processing
- Power Generation
- Renewable Fuels & SAF
- Industrial Manufacturing



AREAS OF ENGINEERNG/DESIGN SERVICES

STRUCTURAL ENGINEERING SERVICES

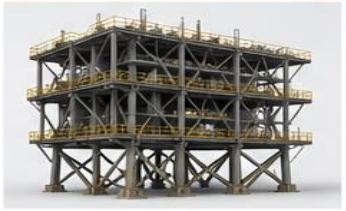
GREENFIELD DEVELOPMENT

Structural Design & Qualification
– Advisory / Owner's Engineer Role /
3rd Party Verification Roles

- Fixed platform jacket and topsides: strength, fatigue, redundancy.
- Floating production platform hull and topsides: semi-submersible, TLP, FPSO.
- Drilling module package: platform or tender assist.
- Compliance with classification society (ABS, DNV, BV, LR) requirements.
- Engineer of record for modules/structural components.
- Connection design: static and dynamic loadings.







KEY DELIVERABLES

Conceptual Design | Detailed Structural Design | Design Verification | Third Party Verification | Certification & Documentation

BROWNFIELD

Structural Design & Qualification
– Advisory / Owner's Engineer Role /
3rd Party Verification Roles / Engineer of Record

- Platform life extension: hull, topsides, appurtenances structural assessment.
- Existing structure strength assessment.
- Structural repair/renewal.
- Additional/replacement of modules or equipment.
- Marine system foundations: pumps, winches, etc.
- Drilling and workover modules foundations.
- Production equipment foundations.
- Riser guards, boat landing, lifeboat davit, bumpers, bollards, etc.
- Access platforms.



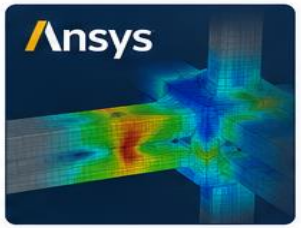
SOFTWARE CAPABILITY

Advanced analysis tools and in-house templates to deliver accurate, efficient and code-compliant solutions.



SACS*

Industry-leading software for global strength, fatigue and dynamic analysis of offshore structures.



ANSYS Structural Non-Linear (NLS)
(part of Mechanical Suite)

Advanced non-linear analysis for complex structural behavior.



In-House Calculation Templates

Proprietary tools and templates for efficient design and verification per applicable codes and standards.

* Requires additional licensing cost.

MISF ENGINEERING
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INNOVATIVE ENGINEERING SOLUTIONS

AREAS OF ENGINEERNG/DESIGN SERVICES

ELECTRICAL ENGINEERING SERVICES

Safe. Reliable. Efficient Power Solutions for Industrial Facilities



COMPLIANCE & SAFETY

Compliance with NFPA 70 (NEC) and applicable industry standards

- NFPA 70 (NEC)
- IEEE Standards
- IEC Standards
- OSHA Requirements
- Client & Project Specifications

POWER SYSTEM DESIGN FOR INDUSTRIAL FACILITIES

- Comprehensive electrical system design
- Reliable, efficient and cost-effective solutions



ELECTRICAL LOAD FLOW AND SHORT-CIRCUIT ANALYSIS

- Load flow, voltage drop and arc flash studies
- Short-circuit and coordination analysis



EQUIPMENT SIZING AND SELECTION

- Proper sizing of electrical equipment
- Optimized performance, reliability and efficiency



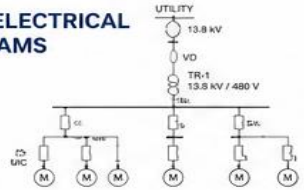
GROUNDING AND EARTHING STUDIES

- Grounding system design and modeling
- Touch and step voltage analysis



DEVELOPMENT OF ELECTRICAL SINGLE-LINE DIAGRAMS

- Clear and accurate SLDs for power distribution
- Coordination with all disciplines



PREPARATION AND TECHNICAL REVIEW OF MOTOR CONTROL CENTERS (MCCs)

- MCC design and documentation
- Review for code compliance, reliability and performance



SPECIFICATION AND REVIEW OF SWITCHGEAR AND TRANSFORMERS

- Switchgear, transformer and protection system specifications
- Technical review and vendor coordination



REVIEW AND COORDINATION OF CONTROL SYSTEMS

- Control system architecture and I/O requirements
- Integration and coordination with process systems



TYPICAL DELIVERABLES

- Single-Line Diagrams
- Load Flow & Short-Circuit Reports
- Equipment Datasheets & Schedules
- Grounding Study Reports
- MCC Drawings & Data
- Switchgear & Transformer Specifications
- Compliance Checklists
- Control System I/O Lists & Architecture

APPLICATIONS

- Oil & Gas Facilities
- Power Generation
- Petrochemical Plants
- Water & Wastewater
- Manufacturing Facilities
- Renewable Energy

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INNOVATIVE ENGINEERING SOLUTIONS

CERTIFICATIONS

• MISF Engineering LLC is a **Texas Board of Professional Engineers and Land Surveyors (TBPELS)–Registered Engineering Firm**, authorized to provide professional engineering services in the State of Texas under **Firm Registration No. F-27802**.
• MISF Engineering LLC is a **Washington Board of Registration for Professional Engineers (BRPELS)–Registered Engineering Firm**, authorized to provide professional engineering services in the State of Washington under **Firm Registration No. 26008179**.
• If required, MISF Engineering has the capability and resources to obtain the necessary certifications and registrations in additional states or countries to support project execution.
• The firm operates under the direct supervision of **Muhammad Shahab, P.E., MBA**, a **Licensed Professional Engineer (P.E.)** in multiple U.S. states, including States of **Alaska (No. 242627), California (No. 40415), Iowa (No. P26846), Nebraska (No. E-22116), Nevada (No. 027190), Texas (No. 108877) and Washington (No.26006145).**
• All engineering deliverables issued by MISF Engineering adhere to the State **Engineering Practice Act** and **Board Rules of Professional Conduct**, ensuring technical accuracy, public safety, and ethical compliance.


The State of Washington
Board of Registration for Professional Engineers and Land Surveyors

Know all persons by these presents that the Board of Registration for Professional Engineers and Land Surveyors, acting under authority of Chapter 18.43, Revised Code of Washington, hereby certifies that

MISF Engineering LLC

having successfully satisfied the requirements of the law, has been enrolled as a

Engineering/Land Surveying Company

and is qualified to perform professional engineering services in the State of Washington.

Given under the hand and seal of the director this 3rd day of April 2026

State Board of Registration for Professional Engineers and Land Surveyors

Doug Hendrickson, PE, Board Chair

Ken Fuller, PE, Director

No. 26008179


TEXAS BOARD OF PROFESSIONAL ENGINEERS AND LAND SURVEYORS

Certificate of Registration

This acknowledges that

MISF Engineering LLC

has fulfilled the requirements of the State of Texas to offer and perform engineering services in the State of Texas. In witness whereof we have hereunto set our hands and affixed the seal of the Board, this 30th day of September, 2025.

Registration Number
F - 27802

Dr. Sina K. Nejad, P.E., P.Eng., Board Chair

Karen A. Friese, P.E., Secretary

Professional Assurance:
All calculations, datasheets, and design drawings can be **reviewed and sealed by a licensed P.E.** in accordance with state requirements.
MISF maintains full accountability and **legal authority to stamp and certify** engineering packages for pressure vessels, heat exchangers, piping systems, and modular skids.

KEY TEAM MEMBERS

MUHAMMAD SHAHAB, PE

FOUNDER/PRESIDENT/HEAD OF ENGINEERING

REGISTERED PROFESSIONAL ENGINEER (ALASKA/CALIFORNIA/IOWA/NEBRASKA/NEVADA/WASHINGTON/TEXAS)

JOE BORG, PE

PROCESS ENGINEERING SME / ADVISOR

TECKY SURAWIJAYA, PE

CIVIL/STRUCTURAL ENGINEERING SME

REGISTERED PROFESSIONAL ENGINEER (TEXAS)

SEAN CAI, PhD

MECHANICAL ENGINEERING SME

TARIQ OMARI

PROCESS ENGINEERING SME

MISF ENGINEERING

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The following slides highlight a selection of key projects successfully executed by the MISF team, demonstrating the delivery of high-quality technical services to our clients. Due to time constraints, additional projects are not listed but can be provided upon request.

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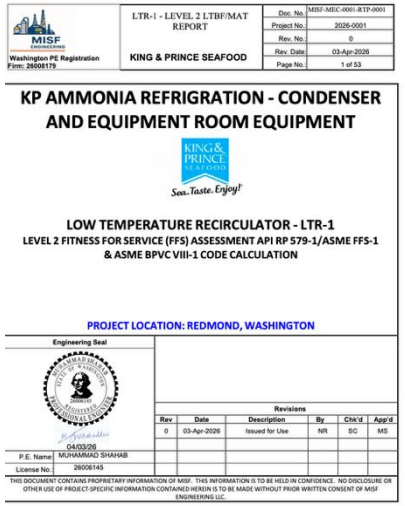
Ammonia Refrigeration – Low Temperature Recirculator – LTR-1/OP-2 (Redmond, WA)



Introduction

King & Prince Seafood has requested MISF Engineering to perform assessment of the Low Temperature Recirculator, LTR-1, and Oil Pot OP-2 to evaluate their structural integrity and continued safe operation through a Level 2 Fitness-For-Service (FFS) assessment in accordance with API 579-1 / ASME FFS-1.

The purpose of the evaluation is to determine the Minimum Allowable Temperature (MAT) and confirm that the vessels are not susceptible to brittle fracture under the specified operating conditions.



MISF Engineering
Washington PE Registration Firm: 26008179

LTR-1 - LEVEL 2 LTBF/MAT REPORT

KING & PRINCE SEAFOOD

Doc. No.	MISF-MEC-0001-RTP-0001
Project No.	2026-0001
Rev. No.	0
Rev. Date	03-Apr-2026
Page No.	1 of 53

KP AMMONIA REFRIGRATION - CONDENSER AND EQUIPMENT ROOM EQUIPMENT

KING & PRINCE SEAFOOD
Sea. Taste. Enjoy!

LOW TEMPERATURE RECIRCULATOR - LTR-1
LEVEL 2 FITNESS FOR SERVICE (FFS) ASSESSMENT API RP 579-1/ASME FFS-1 & ASME BPVC VIII-1 CODE CALCULATION

PROJECT LOCATION: REDMOND, WASHINGTON

Engineering Seal

04/03/26

P.E. Name: MUHAMMAD SHAHAB
License No.: 26006143

Revisions

Rev	Date	Description	By	Chk'd	App'd
0	03-Apr-2026	Issued for Use	NR	SC	MS

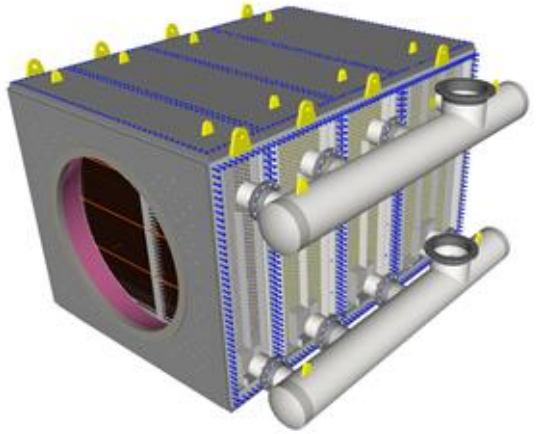
THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION OF MISF. THIS INFORMATION IS TO BE HELD IN CONFIDENCE. NO DISCLOSURE OR OTHER USE OF PROJECT-SPECIFIC INFORMATION CONTAINED HEREIN IS TO BE MADE WITHOUT PRIOR WRITTEN CONSENT OF MISF ENGINEERING LLC.

MISF Engineering Engagement

The scope of work included:

- API 579 Level 2 Low Temperature Brittle Fracture (LTBF) evaluation
- Determination of Minimum Allowable Metal Temperature (MAT)
- Development of pressure-temperature operating envelope
- Review of vessel design parameters per ASME BPVC Section VIII Division 1

Sub-ATM Exhaust Cooler – Detailed Design



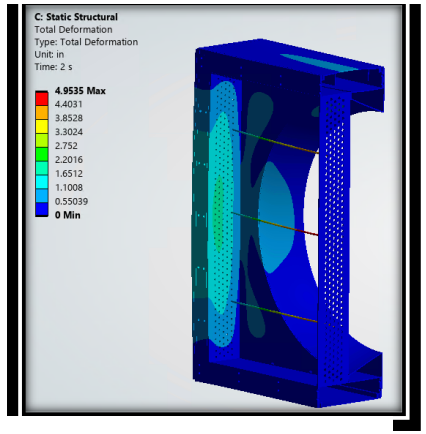
Project Background / Design Basis

Mitternight was contracted to provide the engineering package for design and fabrication of a Sub-Atmospheric Cooler.

Design basis: The cooler is designed as a high-performance, vacuum-service, low-pressure-drop heat exchanger using raw water as the cooling medium.

The cooling system consists of four separate bundles: Coil 1, Coil 2, Coil 3, and Coil 4.

CFD and FEA were conducted on the four cooler coils using ANSYS Workbench to verify thermal performance and structural integrity.

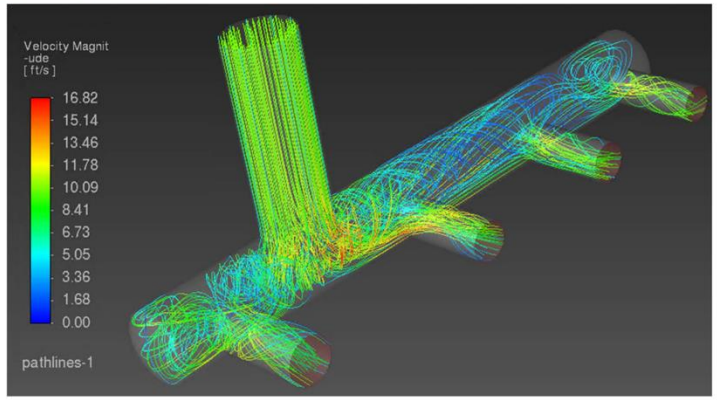


MISF Engineering Engagement

Scope of work includes:

- Steady-state thermal analysis of tube, tube sheet, and baffle
- Structural analysis (FEA) of jacket cover plates
- CFD analysis to develop temperature loads applied to FEA
- Detailed drawing review and fabrication engineering support
- Fabrication oversight and lifting / assembly plan development

CFD Results – Water Flow Path



Plastic-to-fuel Pyrolysis Plant (Ohio, USA)

Introduction

The facility processes plastic waste using pyrolysis technology, in which plastics are heated in an oxygen-free environment to undergo melting, vaporization, and conversion into liquid hydrocarbons. The resulting pyrolysis oil can be reused as a feedstock for the production of new plastics, supporting a circular economy model. Upon full operation, the plant is expected to process up to 90,000 tons of plastic waste per year. The facility successfully produced its first batch of pyrolysis oil in April 2025, marking a major project milestone.



MISF Engineering Engagement

The key members of MISF Engineering team played important roles throughout the entire EPC phase of the project. Their involvement spanned from early design basis development and process simulations through P&ID development, equipment specification, procurement support, fabrication, and construction-phase engineering support.

This end-to-end participation ensured technical consistency, constructability, and successful execution across all project phases.

Renewable Diesel Plant (Kansas, USA)

Introduction

On the 800-acre site, OWNER has developed a greenfield fat and oil pre-treatment plant, hydrogen plant and renewable diesel plant. The site is also being used to blend and ship biodiesel from OWNER's other biodiesel plants located in Guymon, Oklahoma, and St. Joseph, Missouri.

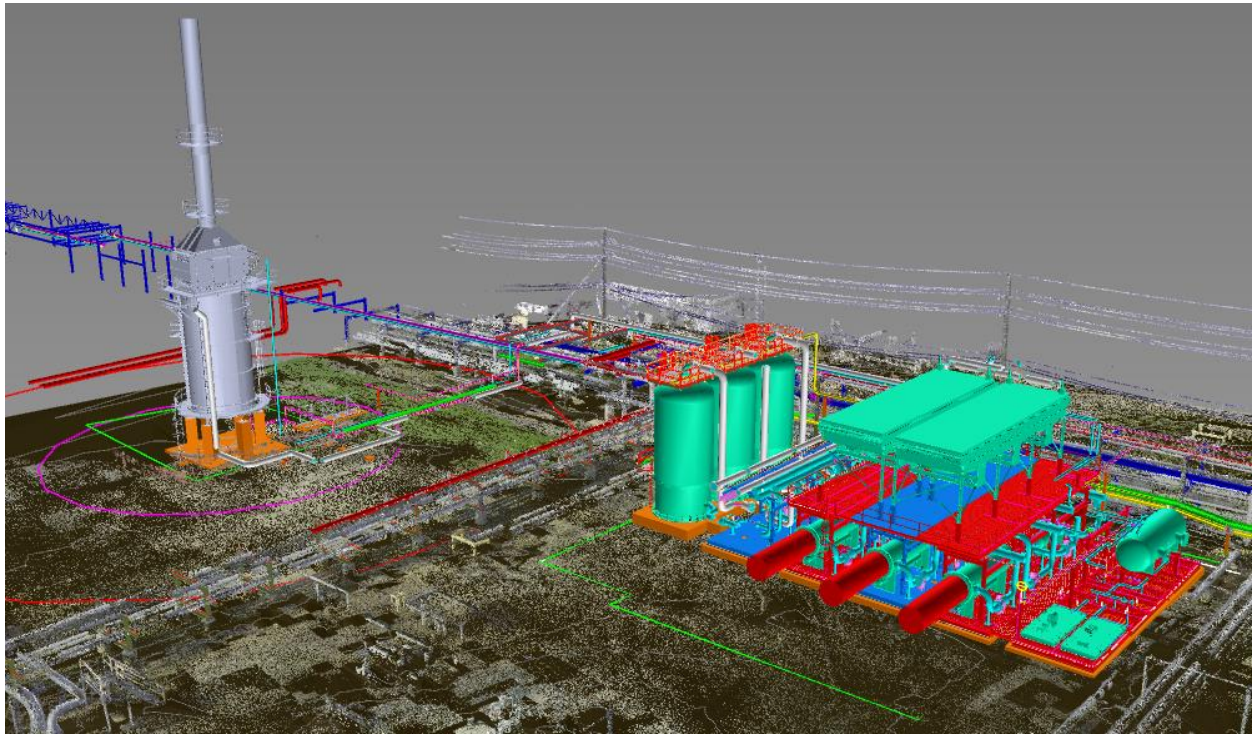


MISF Engineering Engagement

Key members of MISF Engineering served (under Chemex Global) as technical partners throughout the entire EPC lifecycle, delivering integrated engineering expertise from concept through commissioning support. Our team provided comprehensive services including basis of design (BOD), process simulations, P&IDs/PFDs, equipment data sheets/specification, procurement support (RFQ/TBE/VDR), fabrication oversight, and construction-phase engineering support.

By maintaining continuity across all phases of execution, MISF Engineering helped ensure schedule certainty, technical alignment, and constructable design solutions, contributing directly to the successful delivery of this landmark recycling facility.

Terminal Butane Dryer Project (Texas, USA)



Introduction

The project involves the installation of a Liquid Butane Dehydration System designed to process 12,000 barrels per hour of butane, with the flexibility to expand capacity to 18,000 barrels per hour. The system is intended to significantly reduce water vapor content in the butane stream, enabling enhanced refrigeration performance and supporting marine loading operations.

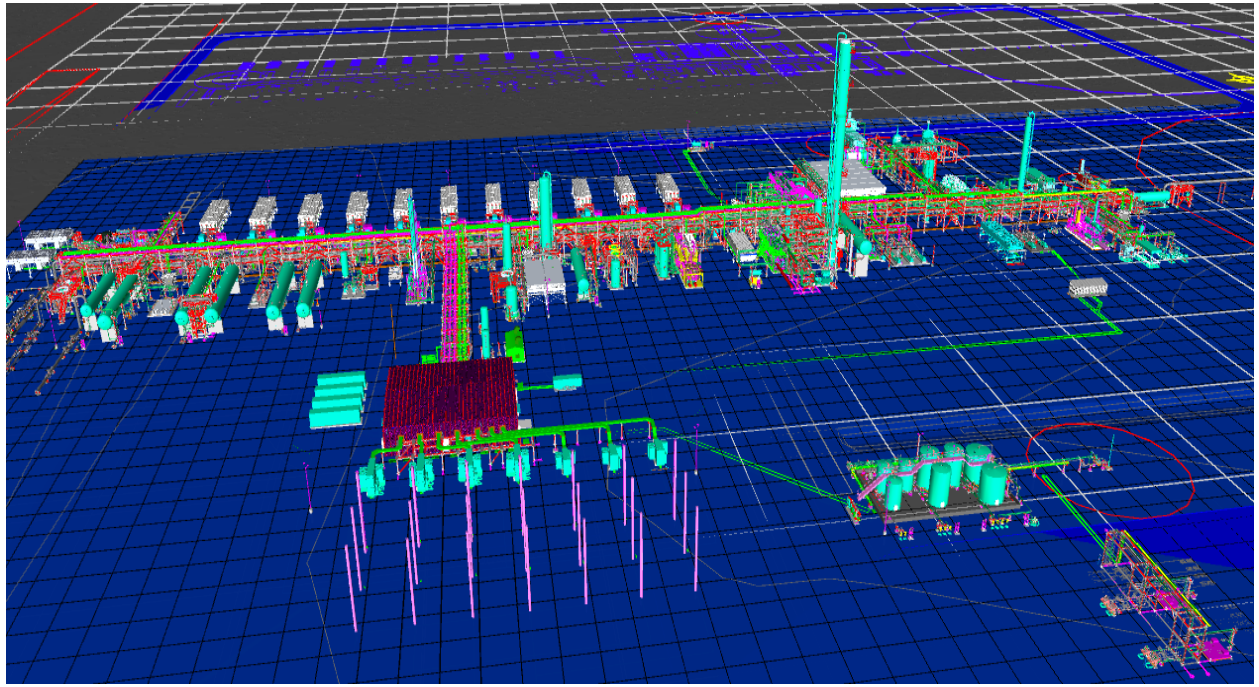
MISF Engineering Engagement

It is an EPF project and the team was heavily involved to provide detailed engineering based on the basic engineering FEED package provided by the OWNER. The scope includes major equipment list, P&IDs, PFDS, GAD, plot plan, line list, valve list, SP list, RFQs, equipment load list, electrical classification drawings, datasheets, one-line electrical diagram, equipment fabrication support etc.

275 MMSCFD Cryogenic Plant (Texas, USA)

Introduction

The gas processing facility is designed to process 275 MMSCFD of natural gas from low- and intermediate-pressure gathering systems. Incoming gas is treated using a 500 GPM amine system to remove acid gases, followed by TEG dehydration to meet stringent moisture specifications ahead of cryogenic processing.



The facility features a 275 MMSCFD cryogenic gas plant with molecular sieve and refrigeration systems to recover NGLs, which are exported via pipeline. Residue gas compressors enable reliable sales gas delivery, while all condensates are processed through a 7,000 BPD stabilizer system, ensuring efficient and continuous liquids handling.

MISF Engineering Engagement

MISF team completed all work identified in the Scope of Work (“SOW”) document in accordance with the requirements set forth including the referenced and incorporated documents, processes, procedures, codes, Drawings, maps, plans, and Specifications and in accordance with the Engineering, Procurement, and Construction Agreement.

Preheat Train Debottlenecking – Topping Refinery (TX, USA)

Introduction

Operating refinery client sought to review operational issues causing diminished efficiency and increased energy consumption thereby increasing OPEX and reducing margins in addition to more frequent shut-downs.



MISF Engineering Engagement

General review of the design basis, process flow diagrams, piping and instrumentation diagrams, equipment datasheets, and operations data logs carried out to understand the process conditions and locate potential issues. This was a multidiscipline effort.

Field inspection of the equipment and meeting with operations and maintenance personnel.

A simulation model is used to replicate the installed equipment and actual operating parameters for equipment.
It was determined that variations in the crude oil (blended from three independent upstream facilities) were the main culprit. Based on production logs from upstream facilities, Gas to Oil Ratio and Water Content were causing inefficient separations, resulting in the dispatch of off-spec crude oil.
These variations were not considered in the original design as it was not a Basis of Design issue to be evaluated. This led to underestimation of fouling factors and subsequent overestimation of heat transfer coefficients for shell and tube exchangers in the preheat train.
Using live data, values for the fouling factors were back-calculated and the exchangers re-rated. The crude oil storage tank operation philosophy was revised to ensure a more consistent feed that reduce the impact of off-spec crude oil.

Atmospheric Column Capacity – Hydroskimming Refinery (TX, USA)



Introduction

Most small refineries (20 KBPD or less) have been configured and designed with a fixed capacity to process one or two types of crude oil and little margin. Cost is a major concern.

As the need to increase capacity or reduce the load on certain equipment, debottlenecking studies become useful tools to direct new CAPEX for maximum return.

Before proceeding with the Detail Design, owner of 10 KBPD refinery sought ways to increase the atmospheric column capacity to process heavier crude oils without redoing the FEED.

MISF Engineering Engagement

Installing a crude oil pre-flash drum between the desalter and the crude fired heater was the recommended solution given the crude oil characteristics. The concept involved separating the light ends and Light Naphtha cut from the crude and diverting them to the Naphtha Stabilizer.

Based on the simulation and specified equipment, the unit capacity would gain approximately 8-12% based on the crude being processed. Other gains would include: Improved performance of fired heater, reduced pumping requirements and exchanger tube fouling leading to longer runs.

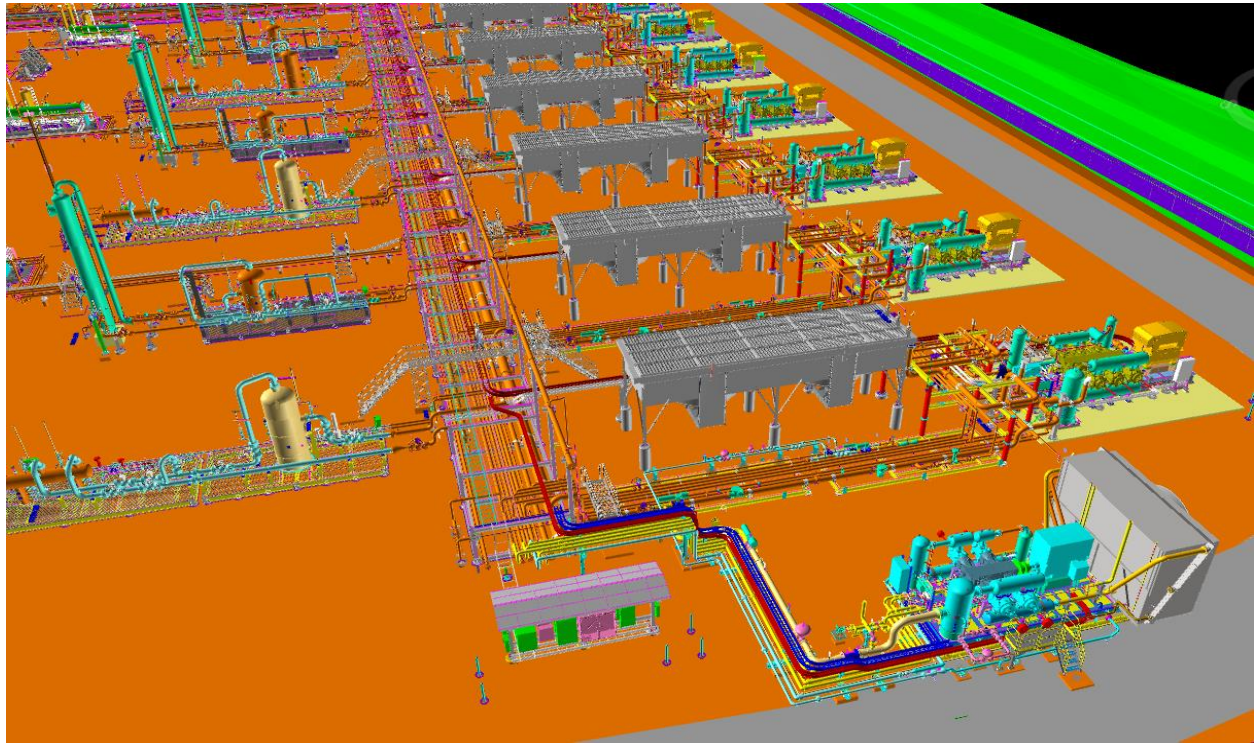
CDP Compressor Expansion Project (TX, USA)

Introduction

OWNER was implementing additional compression capacity at one of their Central Delivery Point (CDP), in Texas, USA. The facility will use the additional compression to increase their current throughput for sales discharge line and gas lift stream injection into surrounding well pads for life extension.

The new compressor unit contributed an additional 13.5 MMscfd to the existing CDP capacity. It was installed near the northeast fence of the facility and integrated into the Compressor #7 header skid.

The project included utility connections, PLC system control integration, and grounding infrastructure as part of the compressor unit installation requirements. Additionally, the high-pressure (HP) drain line extended and rerouted to both Free Water Knockouts (FWKOs).



MISF Engineering Engagement

One of MISF Engineering's key team members led the engineering effort for the development of the comprehensive engineering and design package, including P&ID development, line and valve lists, specialty items lists, 3D model reviews, piping isos and pipe stress analysis, RFQ and procurement support, vendor coordination, and fabrication support.

Refinery Repair and Upgrade (Papua New Guinea)



Introduction

Following the February 2018 earthquake in Papua New Guinea's Southern Highlands, studies were undertaken to replace the damaged Kutubu Refinery with a new modular refinery. The existing facility had previously supplied diesel and Jet A1 fuel to support upstream operations in the region.

MISF Engineering Engagement

The project involved partial demolition of the existing refinery and installation of a modular refinery package with associated infrastructure. The process scope included crude preheating and distillation, Jet A1 and diesel stripping and treatment, product storage, and truck loading for distribution. The new refinery was designed to utilize largely existing and relatively undamaged utilities and infrastructure—including product storage, load-out, and flare systems—thereby avoiding major earthworks.

MISF Engineering key personnel were involved in providing comprehensive multi-discipline EPC engineering services for this project, encompassing process, mechanical, piping, civil/structural, electrical, and instrumentation engineering. The scope included development of the Basis of Design, process simulations, PFDs and P&IDs, equipment specifications and datasheets, technical bid evaluations, mechanical and piping layouts, piping material specifications, isometric drawings, and coordination of piping stress analysis. Civil and structural services covered site layouts, foundations, pipe racks, and equipment supports, while electrical and instrumentation activities included power distribution design, load lists, single-line diagrams, control philosophies, instrument datasheets, and integration with packaged units.

CONTACT US

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